DuPont™ Delrin® FG150 NC010

ACETAL RESIN

Product Information

Common features of Delrin® acetal resins include mechanical and physical properties such as high mechanical strength and rigidity, excellent fatigue and impact resistance, as well as resistance to moisture, gasoline, lubricants, solvents, and many other neutral chemicals. Delrin® acetal resins also have excellent dimensional stability and good electrical insulating characteristics. They are naturally resilient, self-lubricating, and available in a variety of colors and speciality grades.

Delrin® acetal resin typically is used in demanding applications in the automotive, domestic appliances, sports, industrial engineering, electronics, and consumer goods industries.

Delrin® FG150 NC010 is a high viscosity acetal homopolymer specifically designed for extrusion processes. It has excellent thermal stability, low die deposit, and enhanced crystallisation for low porosity. It has been developed for applications in contact with food.

FOOD CONTACT

This product is manufactured according to Good Manufacturing Practice (GMP) principles and generally accepted in food contact applications in Europe and the USA when meeting applicable use conditions. For details, individual compliance statements are available from your DuPont representative.

General information	Value	Unit	Test Standard
Resin Identification	POM	-	ISO 1043
Part Marking Code	POM	-	ISO 11469
Rheological properties	**Value**	**Unit**	**Test Standard**
Melt volume-flow rate	1.9	cm^3/10min	ISO 1133
Temperature	190	°C	ISO 1133
Load	2.16	kg	ISO 1133
Melt mass-flow rate	2.3	g/10min	ISO 1133
Melt mass-flow rate, Temperature	190	°C	ISO 1133
Melt mass-flow rate, Load	2.16	kg	ISO 1133
Moulding shrinkage, parallel	1.8	%	ISO 294-4, 2577
Moulding shrinkage, normal	2.0	%	ISO 294-4, 2577
Mechanical properties	**Value**	**Unit**	**Test Standard**
Tensile Modulus	3100	MPa	ISO 527-1/-2
Yield stress	73	MPa	ISO 527-1/-2
Yield strain	22	%	ISO 527-1/-2
Nominal strain at break	40	%	ISO 527-1/-2
Flexural Modulus	2900	MPa	ISO 178
Charpy notched impact strength			ISO 179/1eA
23°C	10.5	kJ/m^2	
-30°C	9	kJ/m^2	
Izod notched impact strength, 23°C	10	kJ/m^2	ISO 180/1A
Hardness, Rockwell, M-scale	94	-	ISO 2039-2
Hardness, Rockwell, R-scale	122	-	ISO 2039-2
Thermal properties	**Value**	**Unit**	**Test Standard**
Melting temperature, 10°C/min	178	°C	ISO 11357-1/-3
Temp. of deflection under load			ISO 75-1/-2
1.8 MPa	99	°C	
0.45 MPa	165	°C	
Coeff. of linear therm. expansion, parallel	110	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	100	E-6/K	ISO 11359-1/-2
RTI, electrical			UL 746B
1.5mm	50	°C	
3mm	50	°C	
RTI, impact			UL 746B
1.5mm	50	°C	
3mm	50	°C	
RTI, strength			UL 746B
1.5mm	50	°C	
3mm	50	°C	

To find out more, visit DuPont Performance Polymers or contact nearest DuPont location.

North America
Tel: +1 302 999-4592
Toll-Free (USA): 800 441-0575

Asia Pacific
Tel: +81 3 5521 8600

Europe/Middle East/Africa
Tel: +41 22 717 51 11

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Flammability	Value	Unit	Test Standard
Burning Behav. at 1.5mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	IEC 60695-11-10
UL recognition	yes	-	UL 94
Other properties	**Value**	**Unit**	**Test Standard**
Density	1420	kg/m³	ISO 1183
Injection	**Value**	**Unit**	**Test Standard**
Drying Recommended	yes	-	-
Drying Temperature	≥80	°C	-
Drying Time, Dehumidified Dryer	2 - 4	h	-
Processing Moisture Content	≤0.2	%	-
Melt Temperature Optimum	215	°C	-
Min. melt temperature	210	°C	-
Max. melt temperature	220	°C	-
Mold Temperature Optimum	90	°C	-
Min. mould temperature	80	°C	-
Max. mould temperature	100	°C	-
Hold pressure range	90 - 110	MPa	-
Hold pressure time	8	s/mm	-
Annealing time, optional	30	min/mm	-
Annealing temperature	160	°C	-
Extrusion	**Value**	**Unit**	**Test Standard**
Drying Temperature	75 - 85	°C	-
Drying Time, Dehumidified Dryer	2 - 4	h	-
Processing Moisture Content	≤0.2	%	-
Melt Temperature Optimum	200	°C	-
Melt Temperature Range	195 - 205	°C	-

Characteristics			
Processing	• Injection Moulding • Profile Extrusion	• Sheet Extrusion • Other Extrusion	
Delivery form	• Pellets		
Additives	• Release agent		
Regional Availability	• North America • Europe	• Asia Pacific • South and Central America	• Near East/Africa • Global

Processing Texts

Injection molding

Drying is recommended, but not necessary for newly opened packaging stored in a dry location.

Follow the drying guidelines above in the following cases:
· If moisture is above the Processing Moisture Content recommendation,
· When a resin container is damaged,
· When the material is not properly stored in a dry place at room temperature, or
· When packaging stays open for a significant time.

Sheet extrusion

For more detailed processing instructions and advice, please review the Delrin® .

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Chemical Media Resistance

Acids

- ✓ Acetic Acid (5% by mass) (23°C)
- ✗ Citric Acid solution (10% by mass) (23°C)
- ✗ Lactic Acid (10% by mass) (23°C)
- ✗ Hydrochloric Acid (36% by mass) (23°C)
- ✗ Nitric Acid (40% by mass) (23°C)
- ✗ Sulfuric Acid (38% by mass) (23°C)
- ✗ Sulfuric Acid (5% by mass) (23°C)
- ✗ Chromic Acid solution (40% by mass) (23°C)

Bases

- ✗ Sodium Hydroxide solution (35% by mass) (23°C)
- ✗ Sodium Hydroxide solution (1% by mass) (23°C)
- ✗ Ammonium Hydroxide solution (10% by mass) (23°C)

Alcohols

- ✓ Isopropyl alcohol (23°C)
- ✓ Methanol (23°C)
- ✓ Ethanol (23°C)

Hydrocarbons

- ✓ n-Hexane (23°C)
- ✓ Toluene (23°C)
- ✓ iso-Octane (23°C)

Ketones

- ✓ Acetone (23°C)

Ethers

- ✓ Diethyl ether (23°C)

Mineral oils

- ✓ SAE 10W40 multigrade motor oil (23°C)
- ✗ SAE 10W40 multigrade motor oil (130°C)
- ✗ SAE 80/90 hypoid-gear oil (130°C)
- ✓ Insulating Oil (23°C)

Standard Fuels

- ✓ ISO 1817 Liquid 1 - E5 (60°C)
- ✓ ISO 1817 Liquid 2 - M15E4 (60°C)
- ✓ ISO 1817 Liquid 3 - M3E7 (60°C)
- ✓ ISO 1817 Liquid 4 - M15 (60°C)
- ✓ Standard fuel without alcohol (pref. ISO 1817 Liquid C) (23°C)
- ✓ Standard fuel with alcohol (pref. ISO 1817 Liquid 4) (23°C)

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✓	Diesel fuel (pref. ISO 1817 Liquid F) (23°C)
✗	Diesel fuel (pref. ISO 1817 Liquid F) (90°C)
✗	Diesel fuel (pref. ISO 1817 Liquid F) (>90°C)

Salt solutions

✓	Sodium Chloride solution (10% by mass) (23°C)
✗	Sodium Hypochlorite solution (10% by mass) (23°C)
✗	Sodium Carbonate solution (20% by mass) (23°C)
✗	Sodium Carbonate solution (2% by mass) (23°C)
✗	Zinc Chloride solution (50% by mass) (23°C)

Other

✓	Ethyl Acetate (23°C)
✗	Hydrogen peroxide (23°C)
✗	DOT No. 4 Brake fluid (130°C)
✗	Ethylene Glycol (50% by mass) in water (108°C)
✓	1% nonylphenoxy-polyethyleneoxy ethanol in water (23°C)
✓	50% Oleic acid + 50% Olive Oil (23°C)
✓	Water (23°C)
✗	Water (90°C)
✗	Phenol solution (5% by mass) (23°C)

Symbols used:

✓ possibly resistant

Defined as: Supplier has sufficient indication that contact with chemical can be potentially accepted under the intended use conditions and expected service life. Criteria for assessment have to be indicated (e.g. surface aspect, volume change, property change).

✗ not recommended - see explanation

Defined as: Not recommended for general use. However, short-term exposure under certain restricted conditions could be acceptable (e.g. fast cleaning with thorough rinsing, spills, wiping, vapor exposure).

Contact DuPont for Material Safety Data Sheet, general guides and/or additional information about ventilation, handling, purging, drying, etc. ISO Mechanical properties measured at 4mm (Hytrel® measured at 2 mm), IEC Electrical properties measured at 2mm, all ASTM properties measured at 3.2mm, and test temperatures are 23°C unless otherwise stated.

The information set forth herein is furnished free of charge and is based on technical data that DuPont believes to be reliable and falls within the normal range of properties. It is intended for use by persons having technical skill, at their own discretion and risk. This data should not be used to establish specification limits nor used alone as the basis of design. Handling precaution information is given with the understanding that those using it will satisfy themselves that their particular conditions of use present no health or safety hazards. Since conditions of product use and disposal are outside our control, we make no warranties, express or implied, and assume no liability in connection with any use of this information. As with any product, evaluation under end-use conditions prior to specification is essential. Nothing herein is to be taken as a license to operate or a recommendation to infringe on patents. Caution: Do not use in medical applications involving permanent implantation in the human body. For other medical applications, discuss with your DuPont customer representative and read Medical Caution H-50103-5.

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